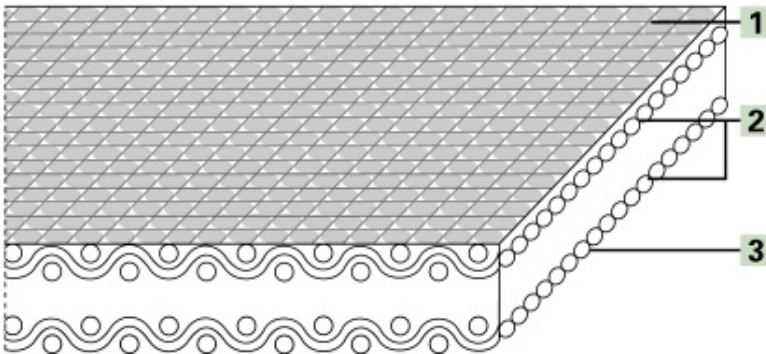


Product Designation

Product Group:	PVC conveyor and processing belts
Product Sub-Group:	HySAN food conveyor and processing belts
Main Industry Segments:	Bakery (biscuit/cookie); Bakery (bread); Food conveying/processing in general
Belt Applications:	Food processing/conveying belt
Special Features:	Food suitable
Mode of Use/Conveyance:	Horizontal

Product Design (enlarged)



Product Construction/Design

1 Conveying Side (Material):	Polyester (PET)/Cotton (CO) fabric
1 Conveying Side (Surface):	Fabric
1 Conveying Side (Property):	Non-adhesive
1 Conveying Side (Color):	White
2 Traction Layer (Material):	Polyester (PET)/Cotton (CO) fabric
Number of Fabrics:	2
3 Running Side/Pulley Side (Material):	Polyester (PET)/Cotton (CO) fabric
3 Running Side/Pulley Side (Surface):	Fabric
3 Running Side/Pulley Side (Color):	White

Product Characteristics

Slider bed suitable:	Yes
Carrying rollers suitable:	Yes
Power turns, curved installations:	No
Nosebar suitable:	No
Low noise applications:	Yes
Antistatically equipped:	No
Metal detector suitable:	Yes
Flammability:	No specific flammability prevention property
Food suitability FDA:	Yes - acc. to 21CFR parts 170 - 199. Contact your Habasit representative for detailed information.
Food suitability USDA:	No use intended
Food suitability EU:	Not subjected to Directive 2002/72/EC as product contains materials not covered by the Directive such as elastomers? silicones or natural fibers.

Technical Data

Thickness:	2.5 mm	0.1 in.
Mass of belt (belt weight):	2 kg/m ²	0.41 lbs./sq.ft
Nosebar Radius (minimum):	NA mm	NA in.
Pulley diameter (minimum):	25 mm	1 in.
Pulley diameter minimum with counter flexion:	25 mm	1 in.
Tensile force for 1% elongation (k1% static) per unit of width (Habasit Standard SOP3-155 / EN ISO21181):	5 N/mm	29 lbs./in.
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181):	3.2 N/mm	18 lbs./in.
Admissible tensile force per unit of width:	5 N/mm	29 lbs./in.
Operating temperature admissible (continuous):	Min -10 °C Max 90 °C	Min 14 °F Max 194 °F
Coefficient of friction on slider bed of pickled steel sheet:	0.25 [-]	0.25 [-]
Seamless manufacturing width:	3000 mm	118 in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	7 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Do not go below initial elongation (epsilon) ~ 0.3%
Limitations:	This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.

Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit. Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Legend

*	No calculation Value
2)	Product containing different coating materials such as elastomer, natural fibers, silicones, etc., are not subject to the directive 2002/72/EC
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited German federal institute for risk assessment (Bundesinstitut fuer Risikobewertung)
EEC	European Economic Community
EU	European Union (Directive 2002/72/EC)
FDA	Food and Drug Administration
NA	Not available
NAP	Not applicable
USDA	United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.)
JFRL	Japan Food Research Laboratory

Product Liability, Application Considerations

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