Habasit Product Data Sheet MAN-05H

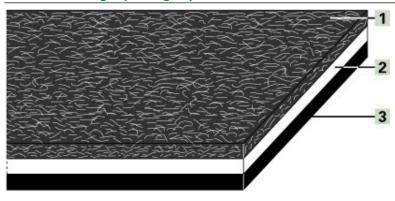


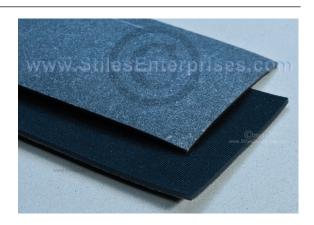


Product Designation

Product Group:	Hamid machine tapes	
Main Industry Segments:	Folding; Paper converting; Paper printing and finishing; Postal/mail sorting	
Belt Applications:	Machine tape	
Special Features:	Abrasion resistant on both sides; Constant and gentle positive grip; Dimensionally stable; Elastic; Non-marking	
Mode of Use/Conveyance:	Declined; Horizontal; Inclined; Twists with short center distance; Vertical	

Product Design (enlarged)





Product Construction/Design

1	Conveying Side (Material):	Polyester (PET) fleece
1	Conveying Side (Surface):	Nonwoven (fleece) structure
1	Conveying Side (Property):	Adhesive
1	Conveying Side (Color):	Anthracite
2	Traction Layer (Material):	Hamid
	Number of Fabrics:	0
3	Running Side/Pulley Side (Material):	Acrylonitrile-Butadiene-Rubber (NBR)
3	Running Side/Pulley Side (Surface):	Rough textile structure
3	Running Side/Pulley Side Property:	Adhesive
3	Running Side/Pulley Side (Color):	Black

Product Characteristics

Slider bed suitable:	No 8)
Carrying rollers suitable:	Yes
Troughed installation suitable:	No
Antistatically equipped:	Yes

Technical Data

Thickness:	1.9	mm	0.07	in.
Mass of belt (belt weight):	1.7	kg/m²	0.35	lbs./sq.ft
Pulley diameter (minimum):	20	mm	0.8	in.
Pulley diameter minimum with counter flection:	20	mm	0.8	in.
Tensile force for 8% elongation (k8% static) per unit of width (Habasit Standard SOP3-155 / EN ISO21181):	5	N/mm	29	lbs./in.
Tensile force for 8% elongation after relaxation (k8% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181):	3.2	N/mm	18	lbs./in.
Operating temperature admissible (continuous):	Min -30 Max 60	-	Min -22 Max 140	
Coefficient of friction of driving pulley of steel:	0.7	[-]	0.7	[-]
Seamless manufacturing width:	1200	mm	47	in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554), and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	2 (These indications are not guarantees of properties)		
Installation and Handling Instructions:	Elastic belt: Initial elongation depends on belt load and application.; Initial elongation between 3 to 8% is recommended.		
Limitations:	Keep belt edges free of any installation/machine contact; This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 94/9) and therefore is subject to user's analysis in the respective environment.		

Storage

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit. Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Legend

8)	Due to high coefficient of friction of running/pulley side, the suitability for use on slider beds is limited	
	German federal institute for risk assessment (Bundesinstitut fuer Risikobewertung)	
EEC	European Economic Community	
EU	European Union (Directive 2002/72/EC)	
FDA	Food and Drug Administration	
NA	Not available	
NAP	Not applicable	
USDA	United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.)	

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